



MSI-Manifold Systems Ironworks SA
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Hammer Unions Buttweld (BW) design

Service	Part Description	Part Number
	Buttweld Union Fig.100	
STD	2" Fig 100 BW-Sch 40	38201014
STD	3" Fig 100 BW-Sch 40	38301014
STD	4" Fig 100 BW-Sch 40	38401014
STD	6" Fig 100 BW-Sch 40	38601014
	Buttweld Union Fig.200	
STD	2" Fig 200 BW-Sch 40	38202014
STD	3" Fig 200 BW-Sch 40	38302014
STD	4" Fig 200 BW-Sch 40	38402014
STD	6" Fig 200 BW-Sch 40	38602014
	Buttweld Union Fig.206	
STD	2" FIG 206 BW-SCH 40	382A2014
STD	3" FIG 206 BW-SCH 40	383A2014
STD	4" FIG 206 BW-SCH 40	384A2014
STD	6" FIG 206 BW-SCH 40	386A2014
STD	4" FIG 206 BW-SCH 60	384A2016
	Buttweld Union Fig.602	
STD	1" FIG 602 BW-SCH 80	38106018
STD	1" FIG 602 FEMALE SUB	36106018
STD	1" FIG 602 MALE SUB	35106018
STD	1" FIG 602 NUT	37106000
STD	1" FIG 602 SEAL	39106000
STD	1 1/2" FIG 602 BW- SCH 160	38A0601H
STD	2" Fig 602 BW-Sch 80	38206018
STD	2" Fig 602 FEMALE SUB	36206018
STD	2" Fig 602 MALE SUB	35206018
STD	2" Fig 602 NUT	37206000
STD	2" Fig 602 Seal Ring	39008495
STD	2" Fig 602 BW-Sch 160	3820601H
STD	2" Fig 602 Female	3620601H
STD	2" Fig 602 Male	3520601H
STD	2" Fig 602 NUT	37206000
STD	2" Fig 602 Seal Ring	39008495
STD	2" Fig 602 BW-Sch XXH	3820601X



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STD	3" Fig 602 BW-Sch 80	38306018
STD	3" Fig 602 FEMALE SUB	36306018
STD	3" Fig 602 MALE SUB	35306018
STD	3" Fig 602 NUT	37306018
STD	3" Fig 602 Seal Ring	39315000
STD	3" FIG 602 BW-Sch 160	3830601H
STD	3" FIG 602 BW XXH	3830601X
STD	4" Fig 602 BW-Sch 80	38406018
STD	4" Fig 602 FEMALE SUB	36406018
STD	4" Fig 602 MALE SUB	35406018
STD	4" Fig 602 NUT	37406018
STD	4" Fig 602 Seal Ring	39406000
STD	4" FIG 602 MALE BLIND	??-NA-??
STD	4" Fig 602 BW-Sch 160	3840601H
STD	4" FIG 602 BW XXH	3840601X
H2S	1" FIG 602 BW SCH 80	38106118
H2S	2" FIG 602 BW SCH 80	38206118
H2S	2" FIG 602 BW SCH XXH	3820611X
H2S	3" FIG 602 BW SCH 80	38306118
H2S	3" FIG 602 BW SCH 160	3830611H
H2S	3" FIG 602 BW SCH XXH	3830611X
H2S	4" FIG 602 BW SCH 80	38406118
H2S	4" FIG 602 BW SCH XXH	3840601X
	Buttweld Union Fig.1002	
STD	1" FIG 1002 BW 160	3811001H
STD	1" FIG 1002 Female	3611001H
STD	1" FIG 1002 Male	3511001H
STD	1" Fig. 1002 NUT	37110000
STD	1" Fig. 1002 SEAL	39106000
STD	2" Fig 1002 BW - XXH	3821001X
STD	2" Fig 1002 Female	3621001X
STD	2" Fig 1002 Male	3521001X
STD	2" Fig 1002 NUT	37210000
STD	2" Fig 1002 Seal Ring	39008495
STD	2" FIG 1002 MALE BLIND	??-NA-??



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STD	2" Fig 1002 BW - Sch 160	3821001H
STD	2" Fig 1002 Female	3621001H
STD	2" Fig 1002 Male	3521001H
STD	2" Fig 1002 NUT	37210000
STD	2" Fig 1002 Seal Ring	39008495
STD	2" Fig 1002 BW - Sch 80	38210018
STD	3" Fig 1002 BW - XXH	3831001X
STD	3" Fig 1002 Female	3631001X
STD	3" Fig 1002 Male	3531001X
STD	3" Fig 1002 NUT	37310000
STD	3" Fig 1002 Seal Ring	39315000
STD	3" Fig 1002 BW - Sch 80	38310018
STD	3" Fig 1002 Female	36310018
STD	3" Fig 1002 Male	35310018
STD	3" Fig 1002 NUT	37310000
STD	3" Fig 1002 Seal Ring	39315000
STD	3" Fig 1002 BW - Sch 160	3831001H
STD	3" Fig 1002 Female	3631001H
STD	3" Fig 1002 Male	3531001H
STD	3" Fig 1002 NUT	37310000
STD	3" Fig 1002 Seal Ring	39315000
STD	4" Fig 1002 BW - XXH	3841001X
STD	4" Fig 1002 Female	3641001X
STD	4" Fig 1002 Male	3540601X
STD	4" Fig 1002 Nut	37410000
STD	4" Fig 1002 Seal Ring	39406000
STD	4" Fig 1002 BW - Sch 160	3841001H
STD	4" Fig 1002 Female	3641001H
STD	4" Fig 1002 Male	3540601H
STD	4" Fig 1002 NUT	37410000
STD	4" Fig 1002 Seal Ring	39406000
STD	4" Fig 1002 BW - Sch 80	38410018
STD	4" Fig 1002 FEMALE SUB	36410018
STD	4" Fig 1002 MALE SUB	35406018
STD	4" Fig 1002 NUT	37410000
STD	4" Fig 1002 Seal Ring	39406000
STD	5" Fig 1002 SCH 160	3851001H
STD	5" Fig 1002 BW XXH	3851001X
STD	5" Fig 1002 Female	3651001X



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STD	5" Fig 1002 Male	3551001X
STD	5" Fig 1002 NUT	37510000
STD	5" Fig 1002 O'RING	39510000
STD	5" X 4" Fig 1002 XXH - THD	3851001M
STD	5" Fig 1002 Male	3551001X
STD	4" Fig. 1002 Female	3651000D
STD	5" Fig 1002 NUT	37510000
H2S	2" FIG 1002 BW SCH 160	3821011H
H2S	2" FIG 1002 FEMALE	3621011H
H2S	2" FIG 1002 MALE	3521011H
H2S	2" FIG 1002 NUT	37210100
H2S	2" FIG 1002 BW SCH XXH	3821011X
H2S	2" FIG 1002 FEMALE	3621011X
H2S	2" FIG 1002 MALE	3521011X
H2S	2" FIG 1002 NUT	37210100
H2S	3" FIG 1002 BW SCH 160	3831011H
H2S	3" FIG 1002 FEMALE	3631011H
H2S	3" FIG 1002 MALE	3531011H
H2S	3" FIG 1002 NUT	37310100
H2S	3" FIG 1002 BW SCH XXH	3831011X
H2S	3" FIG 1002 FEMALE	3631011X
H2S	3" FIG 1002 MALE	3531011X
H2S	3" FIG 1002 NUT	37310100
H2S	4" FIG 1002 BW SCH 160	3841011H
H2S	4" FIG 1002 FEMALE	3641011H
H2S	4" FIG 1002 MALE	3541011H
H2S	4" FIG 1002 NUT	37410100
H2S	4" FIG 1002 BW SCH XXH	3841011X
H2S	4" FIG 1002 FEMALE	3641011X
H2S	4" FIG 1002 MALE	3541011X
H2S	4" FIG 1002 NUT	37410100
H2S	5" FIG 1002 BW SCH XXH	3851011X
H2S	5" FIG 1002 FEMALE	3651011X
H2S	5" FIG 1002 MALE	3551011X
H2S	5" FIG 1002 NUT	37510100
H2S	5" FIG 1002 SEAL RING	39510100
	Buttweld Union Fig.1003	
STD	4" Fig 1003 BW XXH/160	3841101X
STD	4" Fig 1003 Female	3641101X



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STD	4" Fig 1003 Male	3541101X
STD	4" Fig 1003 NUT	37411000
STD	4" Fig 1003 Seal Ring	39411000
STD	5" Fig 1003 BW XXH	3851101X
STD	5" Fig 1003 Female	3651101X
STD	5" Fig 1003 Male	3551101X
STD	5" Fig 1003 NUT	37411000
STD	5" Fig 1003 Seal Ring	39411000
H2S	5" FIG 1003 BW SCH XXH	3851111X
	Buttweld Union Fig.1502	
STD	2" Fig 1502 BW-XXH	3821501X
STD	2" Fig 1502 Female	3621501X
STD	2" Fig 1502 Male	3521501X
STD	2" Fig 1502 NUT	37215000
STD	2" Fig 1502 Seal Ring	39008495
STD	3" Fig 1502 BW-XXH	3831501X
STD	3" Fig 1502 Female	3631501X
STD	3" Fig 1502 Male	3531501X
STD	3" Fig 1502 NUT	37315000
STD	3" Fig 1502 Seal Ring	39315000
STD	3" Fig 1502 SCH 160	3831501H
STD	4" Fig 1502 SCH 160	3841501H
STD	4" Fig 1502 BW-XXH	3841501X
STD	4" Fig 1502 Female	3641501X
STD	4" Fig 1502 Male	3541501X
STD	4" Fig 1502 Nut	37415000
STD	4" Fig 1502 Seal Ring	39415000
H2S	2" FIG 1502 BW SCH 160	3821511H
H2S	2" FIG 1502 FEMALE	3621511H
H2S	2" FIG 1502 MALE	3521511H
H2S	2" FIG 1502 NUT	37215100
H2S	2" FIG 1502 NPST	38215120
H2S	2" FIG 1502 FEMALE SUB	36215120
H2S	2" FIG 1502 MALE SUB	35215120
H2S	2" FIG 1502 BW SCH 80	38215118
H2S	2" FIG 1502 FEMALE	36215118
H2S	2" FIG 1502 MALE	35215118
H2S	2" FIG 1502 NUT	37215100



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H2S	2" FIG 1502 BW SCH XXH	3821511X
H2S	2" FIG 1502 FEMALE	3621511X
H2S	2" FIG 1502 MALE	3521511X
H2S	2" FIG 1502 NUT	37215100
H2S	3" FIG 1502 BW SCH 160	3831511H
H2S	3" FIG 1502 FEMALE	3631511H
H2S	3" FIG 1502 MALE	3531511H
H2S	3" FIG 1502 NUT	37315100
H2S	3" FIG 1502 BW SCH XXH	3831511X
H2S	3" FIG 1502 FEMALE	3631511X
H2S	3" FIG 1502 MALE	3531511X
H2S	3" FIG 1502 NUT	37315100
H2S	4" FIG 1502 BW SCH XXH	3841511X
H2S	4" FIG 1502 FEMALE	3641511X
H2S	4" FIG 1502 MALE	3541151X
H2S	4" FIG 1502 NUT	3741511X
H2S	4" FIG 1502 VITON	39406100



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Hammer Unions Line Pipe Thread (LPT) design

Service	Part Description	Part Number
	UNION, LPT, Fig.100	
STD	2" FIG 100 LPT	38201000
STD	2" FIG 100 FEMALE SUB	36201000
STD	2" FIG 100 MALE SUB	35201000
STD	2" FIG 100 NUT	37201000
STD	3" FIG 100 LPT	38301000
STD	3" FIG 100 FEMALE SUB	36301000
STD	3" FIG 100 MALE SUB	35301000
STD	3" FIG 100 NUT	37301000
STD	4" FIG 100 LPT	38401000
STD	4" FIG 100 FEMALE SUB	36401000
STD	4" FIG 100 MALE SUB	35401000
STD	4" FIG 100 NUT	37401000
STD	6" FIG 100 LPT	38601000
STD	6" FIG 100 FEMALE SUB	36602000
STD	6" FIG 100 MALE SUB	35602000
STD	6" FIG 100 NUT	37602000
	UNION, LPT, Fig.200	
STD	1" Fig 200 LPT	38102000
STD	1" Fig 200 FEMALE SUB	36102000
STD	1" Fig 200 MALE SUB	35102000
STD	1" Fig 200 NUT	37102000
STD	2" Fig 200 LPT	38202000
STD	2" Fig 200 FEMALE SUB	36202000
STD	2" Fig 200 MALE SUB	35202000
STD	2" Fig 200 NUT	37202000
STD	3" Fig 200 LPT	38302000
STD	3" Fig 200 FEMALE SUB	36302000
STD	3" Fig 200 MALE SUB	35302000
STD	3" Fig 200 NUT	37302000
STD	4" Fig 200 LPT	38402000
STD	4" Fig 200 FEMALE SUB	36402000
STD	4" Fig 200 MALE SUB	35402000
STD	4" Fig 200 NUT	37402000



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STD	6" Fig 200 LPT	38602000
STD	6" Fig 200 FEMALE SUB	36602000
STD	6" Fig 200 MALE SUB	35602000
STD	6" Fig 200 NUT	37602000
UNION, LPT, Fig.206		
STD	1" FIG 206 LPT	381A2000
STD	1" FIG 206 FEMALE SUB	36102000
STD	1" FIG 206 MALE SUB	351A2000
STD	1" FIG 206 NUT	37102000
STD	1" FIG 206 O-RING	391A2000
STD	2" FIG 206 LPT	382A2000
STD	2" FIG 206 FEMALE SUB	36202000
STD	2" FIG 206 MALE SUB	352A2000
STD	2" FIG 206 NUT	37202000
STD	2" FIG 206 O-RING	392A2000
STD	3" FIG 206 LPT	383A2000
STD	3" FIG 206 FEMALE SUB	36302000
STD	3" FIG 206 MALE SUB	353A2000
STD	3" FIG 206 NUT	37302000
STD	3" FIG 206 O-RING	393A2000
STD	4" FIG 206 LPT	384A2000
STD	4" FIG 206 FEMALE SUB	36402000
STD	4" FIG 206 MALE SUB	354A2000
STD	4" FIG 206 NUT	37402000
STD	4" FIG 206 O-RING	394A2000
STD	6" FIG 206 LPT	386A2000
STD	6" FIG 206 FEMALE SUB	36602000
STD	6" FIG 206 MALE SUB	356A2000
STD	6" FIG 206 NUT	37602000
STD	6" FIG 206 O-RING	396A2000
UNION, LPT, Fig.400		
STD	2" Fig 400 LPT	38204000
STD	2" Fig 400 FEMALE SUB	36204000
STD	2" Fig 400 MALE SUB	35204000
STD	2" Fig 400 NUT	37204000
STD	3" Fig 400 LPT	38304000
STD	3" Fig 400 FEMALE SUB	36304000
STD	3" Fig 400 MALE SUB	35304000
STD	3" Fig 400 NUT	37304000
STD	4" Fig 400 LPT	38404000
STD	4" Fig 400 FEMALE SUB	36404000



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STD	4" Fig 400 MALE SUB	35404000
STD	4" Fig 400 NUT	37404000
UNION, LPT, Fig.602		
STD	1" Fig 602 LPT	38106000
STD	1" Fig 602 FEMALE SUB	36106000
STD	1" Fig 602 MALE SUB	35106000
STD	1" Fig 602 NUT	37106000
STD	1" Fig 602 SEAL RING	39106000
STD	1 1/2" FIG 602 LPT	38A06000
STD	1 1/2" FIG 602 FEMALE SUB	36A06000
STD	1 1/2" FIG 602 MALE SUB	35A06000
STD	1 1/2" FIG 602 NUT	37A06000
STD	1 1/2" FIG 602 SEAL RING	39006499
STD	2" Fig 602 LPT	38206000
STD	2" Fig 602 FEMALE SUB	36206000
STD	2" Fig 602 MALE SUB	35206000
STD	2" Fig 602 NUT	37206000
STD	2" Fig 602 SEAL RING	39008495
STD	3" Fig 602 LPT	38306000
STD	3" Fig 602 FEMALE SUB	36306000
STD	3" Fig 602 MALE SUB	35306000
STD	3" Fig 602 NUT	37306000
STD	3" Fig 602 SEAL RING	39315000
STD	4" Fig 602 LPT	38406000
STD	4" Fig 602 FEMALE SUB	36406000
STD	4" Fig 602 MALE SUB	35406000
STD	4" Fig 602 NUT	37406000
STD	4" Fig 602 SEAL RING	39406000
H2S	1" FIG 602 THD	38106100
H2S	1 1/2" 602 THD	38A06100
H2S	2" FIG 602 THD	38206100
H2S	3" FIG 602 THD	38306100
UNION, LPT, Fig.607		
STD	1.5" Fig 607 LPT	38AC6000
STD	2" Fig 607 LPT	382C6000
STD	2" Fig 607 FEMALE SUB	362C6000
STD	2" Fig 607 MALE SUB	352C6000
STD	2" Fig 607 NUT	372C6000
STD	2" Fig 607 SEAL RING	392C6000
UNION, LPT, Fig.1002		



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STD	1" Fig. 1002 LPT	38110000
STD	1" Fig. 1002 FEMALE SUB	36110000
STD	1" Fig. 1002 MALE SUB	35110000
STD	1" Fig. 1002 NUT	37110000
STD	1" Fig. 1002 SEAL	39106000
STD	1 1/2" Fig. 1002 LPT	38A10000
STD	1 1/2" Fig. 1002 FEMALE SUB	36A10000
STD	1 1/2" Fig. 1002 MALE SUB	35A10000
STD	1 1/2" Fig. 1002 NUT	37A10000
STD	1 1/2" Fig. 1002 SEAL	39006499
STD	2" Fig. 1002 LPT	38210000
STD	2" Fig. 1002 FEMALE SUB	36210000
STD	2" Fig. 1002 MALE SUB	35210000
STD	2" Fig. 1002 NUT	37210000
STD	2" Fig. 1002 SEAL	39008495
STD	3" Fig. 1002 LPT	38310000
STD	3" Fig. 1002 FEMALE SUB	36310000
STD	3" Fig. 1002 MALE SUB	35310000
STD	3" Fig. 1002 NUT	37310000
STD	3" Fig. 1002 SEAL	39315000
STD	4" Fig. 1002 LPT	38410000
STD	4" Fig. 1002 FEMALE SUB	36410000
STD	4" Fig. 1002 MALE SUB	35406000
STD	4" Fig. 1002 NUT	37410000
STD	4" Fig. 1002 SEAL	39406000
STD	5" Fig. 1002 LPT	38510000
STD	5" Fig. 1002 FEMALE SUB	36510000
STD	5" Fig. 1002 MALE SUB	35510000
STD	5" Fig. 1002 NUT	37510000
STD	5" Fig. 1002 O'RING	39510000
	UNION, LPT, Fig.1003	
STD	4" FIG 1003 LPT	38411000
STD	4" FIG 1003 FEMALE SUB	36411000
STD	4" FIG 1003 MALE SUB	35411000
STD	4" FIG 1003 NUT	37411000
STD	4" FIG 1003 Seal Ring	39411000
	UNION, LPT, Fig.1502	
STD	2" Fig. 1502 LPT	38215000
STD	2" Fig. 1502 FEMALE SUB	36215000
STD	2" Fig. 1502 MALE SUB	35215000
STD	2" Fig. 1502 NUT	37215000
STD	2" Fig. 1502 SEAL	39008495



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STD	3" Fig. 1502 LPT	38315000
STD	3" Fig. 1502 FEMALE SUB	36315000
STD	3" Fig. 1502 MALE SUB	35315000
STD	3" Fig. 1502 NUT	37315000
STD	3" Fig. 1502 SEAL	39315000



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Hammer Unions Non Pressure Seal Thread (NPST) design

Service	Part Description	Part Number
	Union, NPST design, Fig.602	
STD	2" Fig. 602 NPST	38206020
STD	2" Fig. 602 FEMALE SUB	36206020
STD	2" Fig. 602 MALE SUB	35206020
STD	2" Fig 602 NUT	37206000
STD	2" Fig. 602 SEAL	39008590
STD	3" Fig. 602 NPST	38306020
STD	3" Fig. 602 FEMALE SUB	36306020
STD	3" Fig. 602 MALE SUB	35306020
STD	3" Fig. 602 NUT	37306020
STD	3" Fig. 602 SEAL	39315000
	Union, NPST design, Fig.1002	
STD	2" Fig. 1002 NPST	38210020
STD	2" Fig. 1002 FEMALE SUB	36210020
STD	2" Fig. 1002 MALE SUB	35210020
STD	2" Fig. 1002 NUT	37210000
STD	2" Fig. 1002 SEAL	39008590
STD	3" Fig. 1002 NPST	38310020
STD	3" Fig. 1002 FEMALE SUB	36310020
STD	3" Fig. 1002 MALE SUB	35310020
STD	3" Fig. 1002 NUT	37306000
STD	3" Fig. 1002 SEAL	39315000
	Union, NPST design, Fig.1502	
STD	2" Fig. 1502 NPST	38215020
STD	2" Fig. 1502 FEMALE SUB	36215020
STD	2" Fig. 1502 MALE SUB	35215020
STD	2" Fig. 1502 NUT	37215000
STD	2" Fig. 1502 Seal Ring	39008590
STD	3" Fig. 1502 NPST	38315020
STD	3" Fig. 1502 FEMALE SUB	36315020
STD	3" Fig. 1502 MALE SUB	35315020
STD	3" Fig. 1502 NUT	37315000
STD	3" Fig. 1502 Seal Ring	39315000
STD	4" Fig. 1502 NPST	38415020
STD	4" Fig. 1502 FEMALE SUB	36415020
STD	4" Fig. 1502 MALE SUB	35415020



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STD	4" Fig. 1502 NUT	37415000
STD	4" Fig. 1502 Seal Ring ???	39415000